

Work Order ID 135674 -2

Monday, August 17, 2015 7:21:06 AM

135674

Page 1

Item ID: D206-648-013

Revision ID:

Item Name: Ground Handling Wheel Modification

Start Date: 8/14/2015 Start Qty: 5.00

Required Date: 8/14/2015 Req'd Qty: 5.00

Reference:

Sph. Accept
5
5

N900040100

Setup Start *NS1*

Stop *NS2*

Cust Item ID:

Customer:

Approvals: Process Plan: MCS Date: AUG 17 2015

QC: _____ Date: _____ Tooling: _____ SPC (Y/N): _____

Date: _____

Date: _____

Run Start *NR1*

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
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D206-648	Rev B
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JA

100 Document Control

0.00

100

DC

Doc.Control -USB or Paperwork

Memo

0.00

Photocopy bluefile and create labels per PPP D206-648-013
CHG002

IX

DAS
28
9-89

DEC 02 2015

110

Pick Kit

0.00

110

Packaging

Packaging

Memo

0.00

IX

JA

AUG 18 2015

DAS
27
8-89

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Quality Control

Memo

0.00

IX

DAS
28
9-89

DEC 02 2015

Work Order ID 135674

135674

Page 2

Monday, August 17, 2015 7:21:06 AM

Item ID: D206-648-013

Accept

N900040100

Setup Start *NS1*

Revision ID: Stop *NS2*

Item Name: Ground Handling Wheel Modification

Start Date: 8/14/2015 Start Qty: 5.00 *5*

Cust Item ID:

Required Date: 8/14/2015 Req'd Qty: 5.00 *5*

Customer:

Reference:

Run Start *NR1*

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop *NR2*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00				1			
130		0.00							
Packaging	Memo								
Packaging	Identify and pack for shipping as per PPP D206-648-013								
140	QC21- Final Inspection - Work Order Release	0.00							
140		0.01							
QC	Memo								
Quality Control									

PPP 135652

SNB
15/10/12

15/12/3

MLJ

DEC 02 2015

Picklist Print

Monday, August 17, 2015 7:21:09 AM

Page 1

Work Order ID: 135674

135674

Parent Item: D206-648-013

D206-648-013

Parent Item Name: Ground Handling Wheel Modification

Start Date: 8/14/2015

Required Date: 8/14/2015

Start Qty: 5.00

Required Qty: 5.00

Comments: IPP Rev:A05.09.23New issueKJ/JLM
IPP Rev:B 07-12-05 ECN 1080p DD verified by:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D2652		Manufactured	No			110	Each	311.0000	8	40			
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D2652

Bushing

**

JA

DAS
28
9-89

Location

Loc Qty

Loc Code

FG 45

31985 45

ST009 224

115133 6

129993 17

134494 201

ST012a 42

123711 32

124422 2

8905 8

40

D3414-041

Manufactured No

110 Each 23.0000 2 10

D3414-041

Lug

**

JA

AUG 18 2015

2 X 137561

Location

Loc Qty

Loc Code

ST531 23

129103 8

130489 15

8

BLUE

DAS
28
9-89

Picklist Print

Monday, August 17, 2015 7:21:09 AM

Page 2

Work Order ID: 135674

Parent Item: D206-648-013

Parent Item Name: Ground Handling Wheel Modification

135674

D206-648-013

Start Date: 8/14/2015

Required Date: 8/14/2015

Start Qty: 5.00

Required Qty: 5.00

AN3C37A

Purchased

No

110

Each

553.0000

4

20

AN3C37A

BOLT

**

JA

Location

Loc Qty

Loc Code

ST338a

519

131651

70

M128773

44

M129650

55

M131367

70

M131856

70

M132169

70

M132381

70

M132522

70

ST347

34

128491

8

129687

26

NAS1149C0363R

Purchased

No

110

Each

441.0000

4

20

NAS1149C0363R

Washer

**

JA

AUG 18 2015

Location

Loc Qty

Loc Code

FP001

75

114742

75

GA

149

130673

149

ST271

217

122441

3

130673

14

m132763

200

DAS
28
9-89

M130673

Monday, August 17, 2015 7:21:09 AM

Shop Packet Print

Page 2

Shop Packet Print

Monday, August 17, 2015 7:21:09 AM

Page 3

Work Order ID: 135674

Parent Item: D206-648-013

Parent Item Name: Ground Handling Wheel Modification

135674

D206-648-013

Start Date: 8/14/2015

Required Date: 8/14/2015

Start Qty: 5.00

Required Qty: 5.00

MS21043-3

Purchased

No

110

Each

638.0000

4

20

MS21043-3

Nut

JA

AUG 18 2015

DAS

27

DAS
28
9-89

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
FG	80	
103691	80	
FP001	11	
m130673	11	
GA	191	
m130673	15	
m131677	176	
ST304	199	
m131340	199	
ST308	157	
m132551	157	
		20

20

FOR INSTALLATION INSTRUCTIONS/REQUIREMENTS AND TECHNICAL INFORMATION SEE APPLICABLE
DART INSTALLATION INSTRUCTIONS.

REFERENCE ONLY

QTY -011	QTY -013	PART NUMBER	DESCRIPTION
X		D206-648-011	GROUND HANDLING KIT
	X	D206-648-013	GROUND HANDLING KIT
8	8	D2652	BUSHING
2		D2659	GHW LUG
	2	D3414-041	LUG ASSEMBLY
4		AN3-37A	BOLT
	4	AN3C37A	BOLT
	4	AN960C10	WASHER
4		AN960JD10	WASHER
4		MS21042-3	NUT (OR MS21042L3)
	4	MS21043-3	NUT

RELEASED
09/16/16

B	INSTALLATION AND WEIGHT AND BALANCE INFORMATION TRANSFERRED TO DART INSTALLATION INSTRUCTIONS D206-642. ALL HARDWARE UPDATED TO SS HARDWARE.		AJS	08.09.24
A	NEW ISSUE		JB	97.11.03
REV.	DESCRIPTION		BY	DATE
DESIGN	JB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN	AJS			
CHECKED		DRAWING NO.	REV. B	
MFG. APPR.	N/A	D206-648	SHEET 1 OF 1	
APPROVED		TITLE	SCALE	
DE APPR.		GND HANDLING WHEEL (GHW) INSTL	NONE	
DATE	08.09.24		COPYRIGHT © 1997 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD	